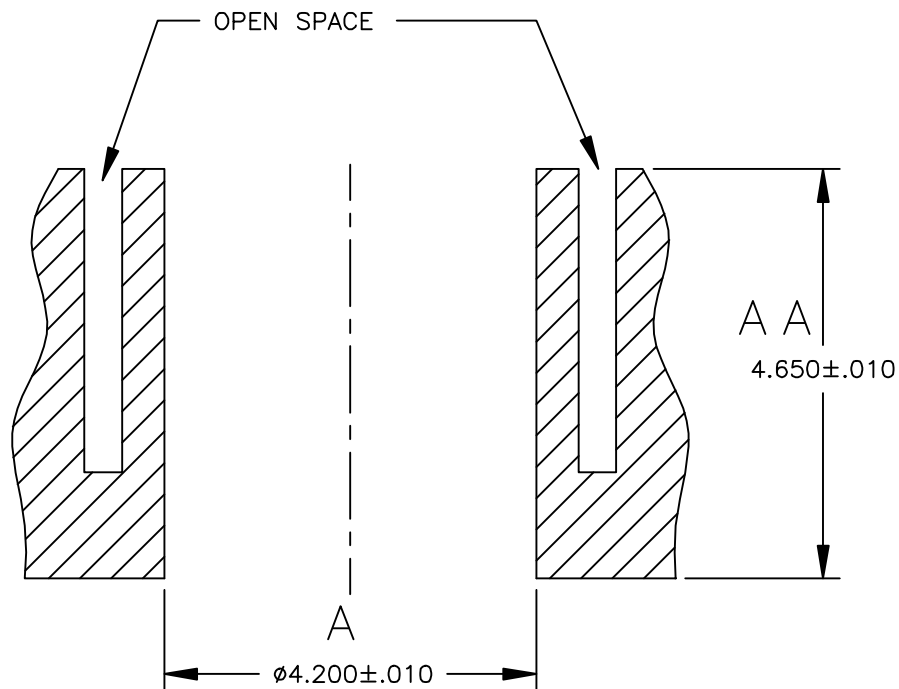


1st STEP: ROUGHING OUT CYLINDERS 1, 2, & 3

M.I.D. KIT #800-850 REF/BORE CENTER 110mm/4.331



REVISIONS

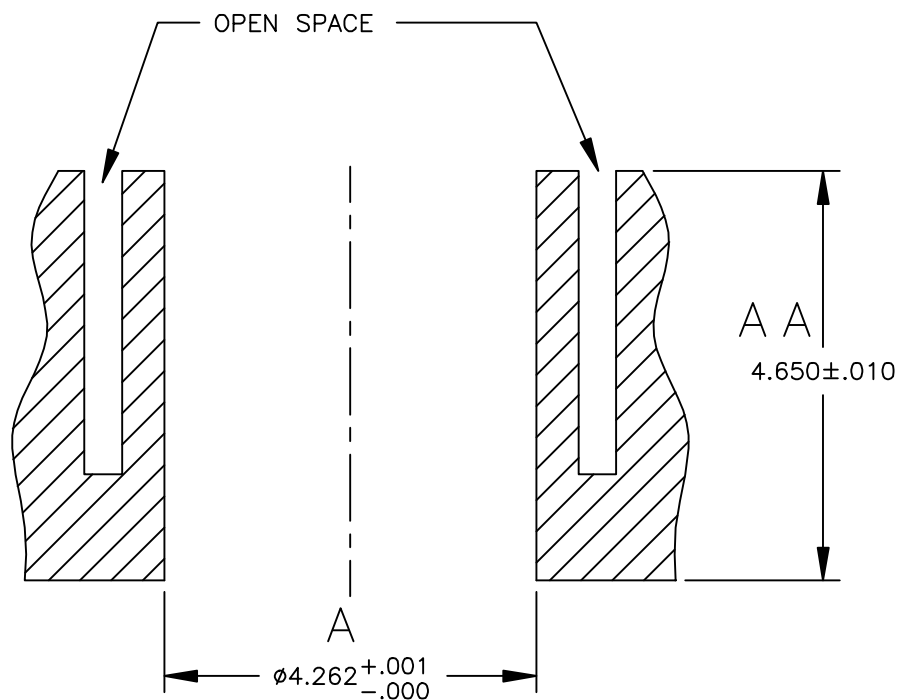
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DATE: 7/26/2012	
CHK'D BY:	TITLE BLOCK SPECIFICATION- 3 CYLINDER ROTAX
MATERIAL:	SIZE A
HARDNESS:	DWG NO. CYLINDERS 1 THRU 3
	SCALE 1/2
	REV —
	SHEET 1 of 8

2nd STEP: FINISHING CYLINDERS 1, 2, & 3

M.I.D. KIT #800-850 REF/BORE CENTER 110mm/4.331

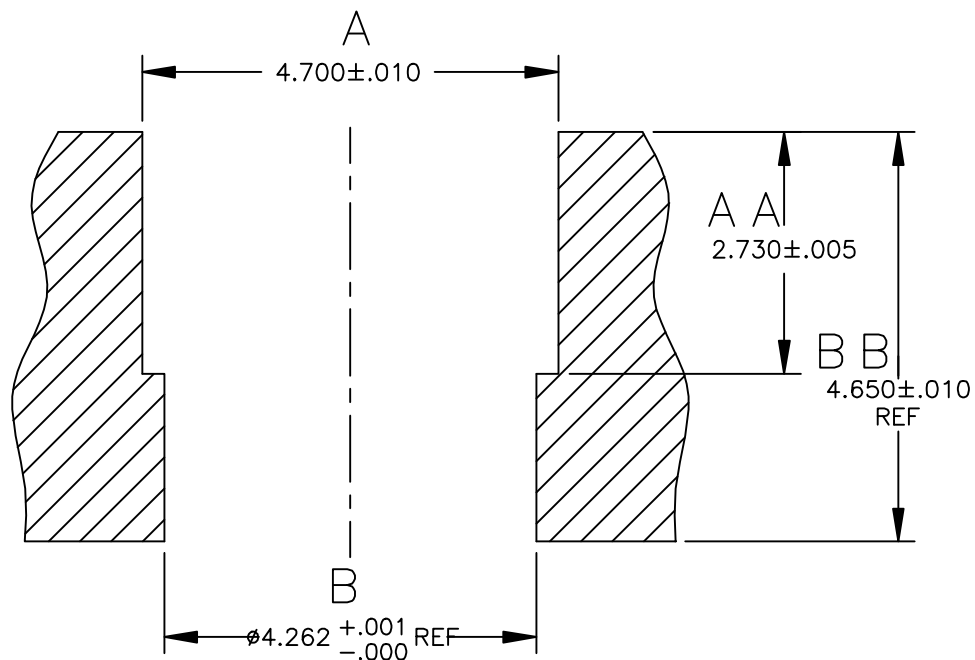


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MATERIAL:	SIZE A
HARDNESS:	DWG NO. CYLINDERS 1 THRU 3
	SCALE 1/2
	REV —
	SHEET 2 THRU 8

3rd STEP: ROUGHING OUT CYLINDERS 2, & 3

M.I.D. KIT #800-850 REF



REVISIONS

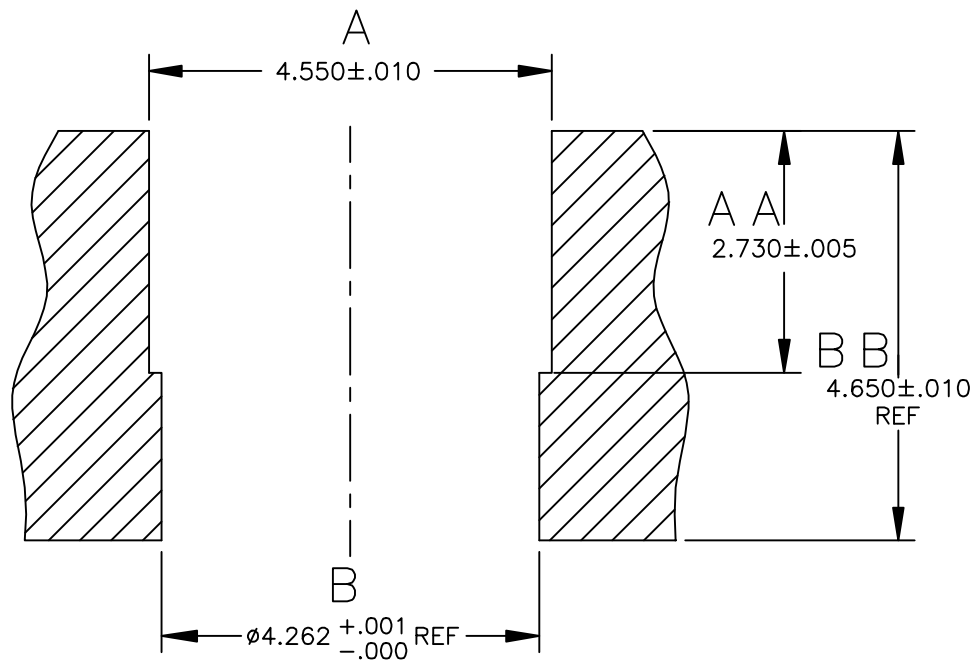
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MATERIAL:			FAX (760) 603-9629	
HARDNESS:			WWW.DARTON-INTERNATIONAL.COM	
TITLE		BLOCK SPECIFICATION - 3 CYLINDER ROTAX		
SIZE	A	DWG NO.	CYLINDERS 2, & 3	REV -
SCALE	1/2	SHEET 3 of 8		

4TH STEP: ROUGHING OUT CYLINDER 1

M.I.D. KIT #800-850 REF



REVISIONS

REV	DESCRIPTION	DATE	APPROVAL

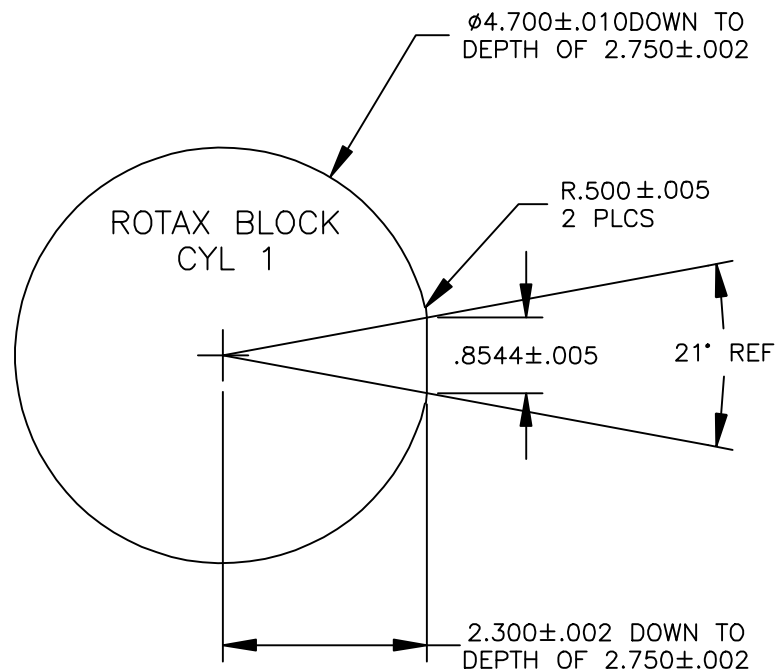
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MATERIAL:	SIZE A
HARDNESS:	DWG NO. CYLINDER 1
	SCALE 1/2
	SHEET 4 of 8

5th STEP: INTERPOLATE SLEEVE SEAT CYLINDERS 1

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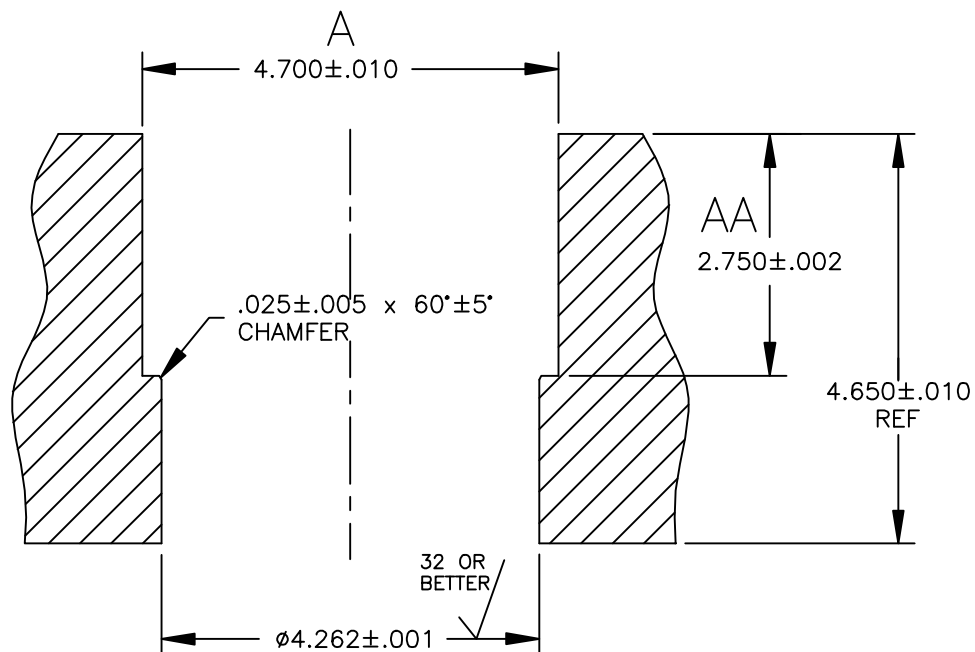
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MATERIAL:	SIZE A
HARDNESS:	DWG NO. CYLINDER 1
	SCALE 1/2
	SHEET 5 of 8

6th STEP: INTERPOLATE SLEEVE CYLINDERS 2 & 3

REVISIONS

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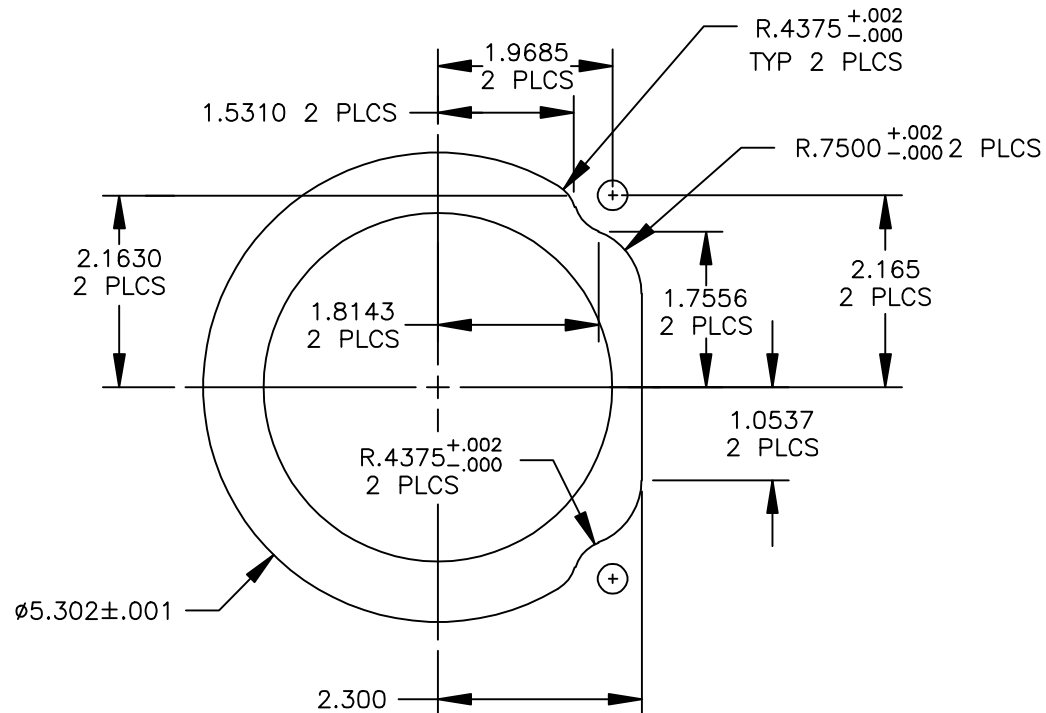


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DATE: 7/26/2012	
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MATERIAL:	SIZE A
HARDNESS:	DWG NO. CYLINDERS 2 & 3
	SCALE 1/2
	SHEET 6 of 8

7th STEP: INTERPOLATE FLANGE CYLINDER 1

ROTAX CYLINDER 1 SLEEVE DOWN TO DEPTH
OF .450±.010



REVISIONS

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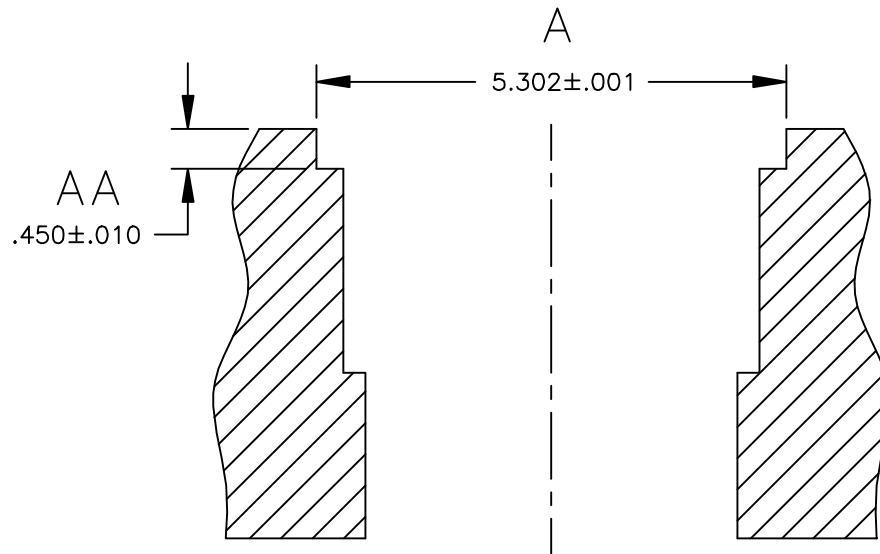
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MATERIAL:		FAX (760) 603-9629		
HARDNESS:		WWW.DARTON-INTERNATIONAL.COM		
TITLE		BLOCK SPECIFICATION - 3 CYLINDER ROTAX		
SIZE	A	DWG NO.	CYLINDER 1	
SCALE	1/2	SHEET 7 of 8		

8th STEP: FINISHING CYLINDERS 2&3

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DATE: 7/26/2012		
CHK'D BY:		TITLE BLOCK SPECIFICATION— 3 CYLINDER ROTAX
MATERIAL:		
HANDNESS:		SIZE A
		DWG NO. CYLINDERS 2, & 3
		SCALE 1/2
		SHEET 8 of 8